Wednesday, 2/15/2006 1:25:13 PM

Linda Lacelle User:

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 25823

Estimate Number P.O. Number

: 10826 :NIA

: 2/15/2006 This Issue∂

Prsht Rev. First Issue

Previous Run

Written By

Comment

: NC

: NIA : 24874

S.O. No. : NIA

: MACHINED PARTS

05.11.02 Removed 303 SS KJ/EC

Drawing Name

: SPACER BUSHING

Part Number : D23273

: D2327 REV C **Drawing Number** : N/A

Project Number Drawing Revision AIN: Material *** **Due Date**

: 2/28/2006

Qty:

Um: Each

Additional Product

Checked & Approved By

Job Number:



Seq. #:

1.0

2.0

Machine Or Operation:

Description:

303 Round Bar 0.375"

Comment: Qty.: 0.1641 f(s)/Unit

M303R0375

Total:

8.2058 f(s)

Inventory

HARDINGE

Deburr

Material: AISL303 Round Bar Ø0.375"

(M304R0.375)

Batch: M100255

HARDINGE CNC LATHE SMALL

Comment: HARDINGE CNC LATHE SMALL

Turn per Folio FA232 and Dwg D2327

NS

06/03/23

SO !

QC2 3.0

INSPECT PARTS AS THEY COME OFF MACHINE

PARTS AS THEY COME OFF MACHINE

25

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

50

5.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location: WS3

C406/03/27



Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							161616-0110-0			
	,	*								
Part No			PAR #:	Fault Category:		NCR: Yes	Mg DQ	A:	Date:	6/03/28

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Approval Chief Eng	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Approval QC Inspector			
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NOTE: Date & initial all entries

Date: User:

Wednesday, 2/15/2006 1:25:13 PM

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER BUSHING

Job Number: 25823

Part Number: D23273

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

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DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



D06/03/28 4 06.03.28

Dart Aerospace Ltd

W/O:		WORK ORDER CHA	ANGES				
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QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC inspector			
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NOTE: Date & initial all entries



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03.05.13 95.12.06 94.12.17

303 SS SPEC ADDED





BW

DRAWING NO. D2327

SHEET

1 OF 1 SCALE

RT AEROSPACE HAWKESBURY, ONTARIO, CANA

SELED
Coro

03.05.13

SPACER BUSHING

NEW ISSUE

LENGTH CHANGE

ø0.375 —	
(+)	
ø0.257 –	

Ø0.375

Ø0.257

D2327-3
1.750

D2327-1

2.000

NOTE:

1) MATERIAL: Ø0.375 AISI 303 ROUND BAR (REF DART SPEC.

M303R0.375) OR Ø0.375 AISI 304/316 SS 0.065 WALL SEAMLESS ROUND TUBING (REF. DART SPEC.

M304TR0.375W.065)

FINISH: NONE

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

ALL DIMENSIONS ARE IN INCHES
BREAK ALL SHARP EDGES 0.005 TO 0.010

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
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Part No:		PAR #: Fault Category:	NCR: Yes No DQA: Date: QA: N/C Closed: Date:									
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B		Verification	A	Approval				
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NOTE: Date & initial all entries

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Description:	scription: Spacer Bushing						per:	333.	7-3_
Inspection Dwg	j: [Rev:					,	Pa	ge 1 of 1
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Date:	20103/23			J-L 26.03.22		71 191	Date		
Rev Date	Change					0	Revis	ad by	I Approved
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